

Date: Tuesday, 13/01/2009 7:09:23 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : R44 BEARPAW INSTALLATION
Job Number : 44704	
Estimate Number : 12682	
P.O. Number :	Part Number : D044662013
This Issue : 13/01/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 44221	Material :
Written By :	Due Date : 20/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 07-01-30 JLM Est Rev:B As per IIN 044-662 REV D 07-03-28 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPD044-662-013 CHG 001

2.0	D35291	Bearpaw
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Bearpaw 43833

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

4.0	D2182B	Rubber Cushion
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Comment: Qty.: 1.5750 f(s)/Unit Total: 1.5750 f(s)
 Neoprene Cushion-.750 bl
 4 X 4.5" PCS
 Batch: 42737

5.0	D2529	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)
 Washer
 Batch: 42408

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Description :

6.0

D35561

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp

Batch: 37198.

SS 09/01/13 (P)

7.0

D36011

Radius Block



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

RADIUS BLOCK

Batch: 39766

SS 09/01/13 (P)

8.0

AN414A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

BATCH: 107534

SS 09/01/13 (X)

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

BATCH: M109148

SS 09/01/13 (X)

10.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Batch: 109249

SS 09/01/13 (X)

11.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Batch: 109282

SS 09/01/13 (X)

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/01/13 (X)

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Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-662-013

Location: _____

PPP Rev: _____

Draft

JS 09/01/13 (XU)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/14 AG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-13

